

# **Operation Manual**

## Models 1618, 2023

### To Load The Label Roll

1. Pinch the grips on the baseplate near the trigger (under machine) and it should fall open. Open inner baseplate down.
2. Open the label roll holder by pulling it upwards gently. Unroll approximately 20cm of label roll and straighten it. Guide the straightened label roll through the small gap in the machine until it comes out the bottom. Make sure the labels are facing up. Insert the label roll into the roll holder and close it.
3. Before closing the baseplate, make sure to leave free at least 20cm of the label roll. Close inner baseplate.
4. Guide the label strip down the length of the baseplate and match holes in labels with the feeding drum. Press the baseplate closed. Pull the handle until you see that the labels are correctly feeding.



### Print Setting

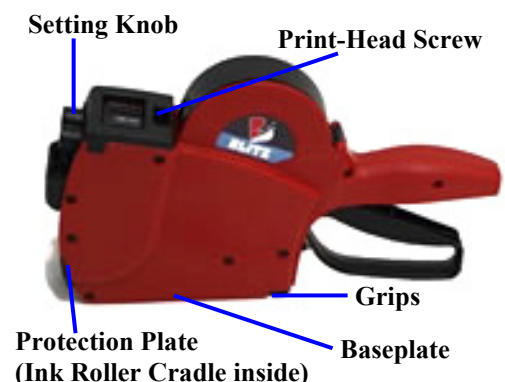
Move the arrow on the display to the required position by pulling the setting knob out gently. Turn the setting knob until the required figure for that column appears on the display. Return the setting knob to its original position by pushing it towards the machine.

### To Change The Ink Roller

Open the front protection plate by pushing slightly on its two sides. It should hinge upwards. Remove old unit. Replace it with a new one and by gently pressing on the ink roller holder hooks.

### Print-Head Adjustment

Loosen the screw on top of the print head and adjust accordingly.



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