SATO Operation Manual

Models PB1-106, PB1-107, PB2-180, PB2-230

To Load The Label Roll

1. To open the label roll holder, for PB2 models pinch the back near the handle and pull upwards. For PB1 models, lay machine on its side and slide roller plate sideways.

2. Top open the base plate, pull down using the tab at the end of base plate near the trigger. Open inner base plate.

3. Straighten out about 20cm of label roll. Guide the straightened labels gently through the machine; the labels must face up and go down the back of the roll, through the small gap and over the cog. Leave about 10cm of label roll free at the bottom of the machine.

4. Insert the label roll into the holder by pinching the black tabs up and sliding the roll between them. Release tabs, making sure the roller sits on them. For PB1 models, place roll on spindle. Close the label roll holder.

4. Lay the labels over the cog so the holes in the label match the knobs. Close the inner base plate and then the outer base plate, keeping the labels central.
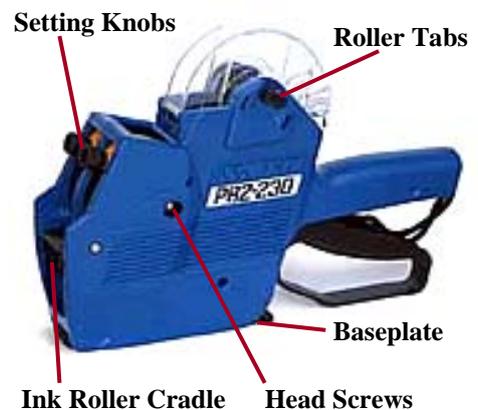
To Change The Ink Roller

Locate the ink roller cradle at the front of the machine. For PB2 models, pinch the cradle like a bulldog clip and pull up, not out. For PB1 models, just pull cradle upwards. Slide the old ink roller sideways and replace it with a new unit. Match the indicator arrows on both the roller and cradle. Pinch the cradle again and return it to the machine, making sure it is seated correctly.

Print Setting

Move the selector on the display to the required position by pulling the setting knob out gently. Turn the setting knob until the required figure for that column appears on the display. Return the setting knob to its original position by pushing it towards the machine.

Printing Adjustment

Slacken the head screws located on each side of the print head and move the print head backwards or forwards. Re-tighten screws.

Setting Knobs

Roller Tabs

Baseplate

Ink Roller Cradle   Head Screws